



MFG Digital Transformation 2.0

Race to Reinvent for Digital Success

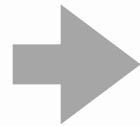
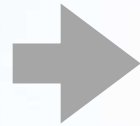
Shirley Tsai
Research Manager
IDC Taiwan

Digital Transformation (DX) 2.0

Early DX
adopters



**DX 1.0 = Digital-
led
transformation**

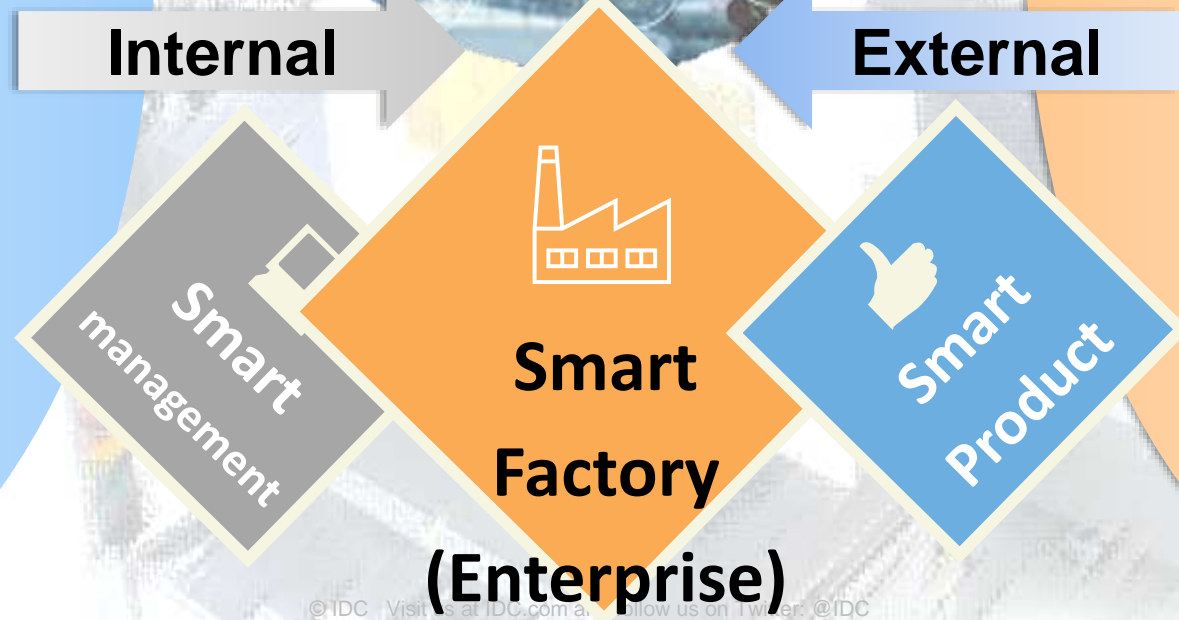


Recent DX
adopters



**DX 2.0 = Data-
driven
transformation**

The Challenges that Manufacturers Face



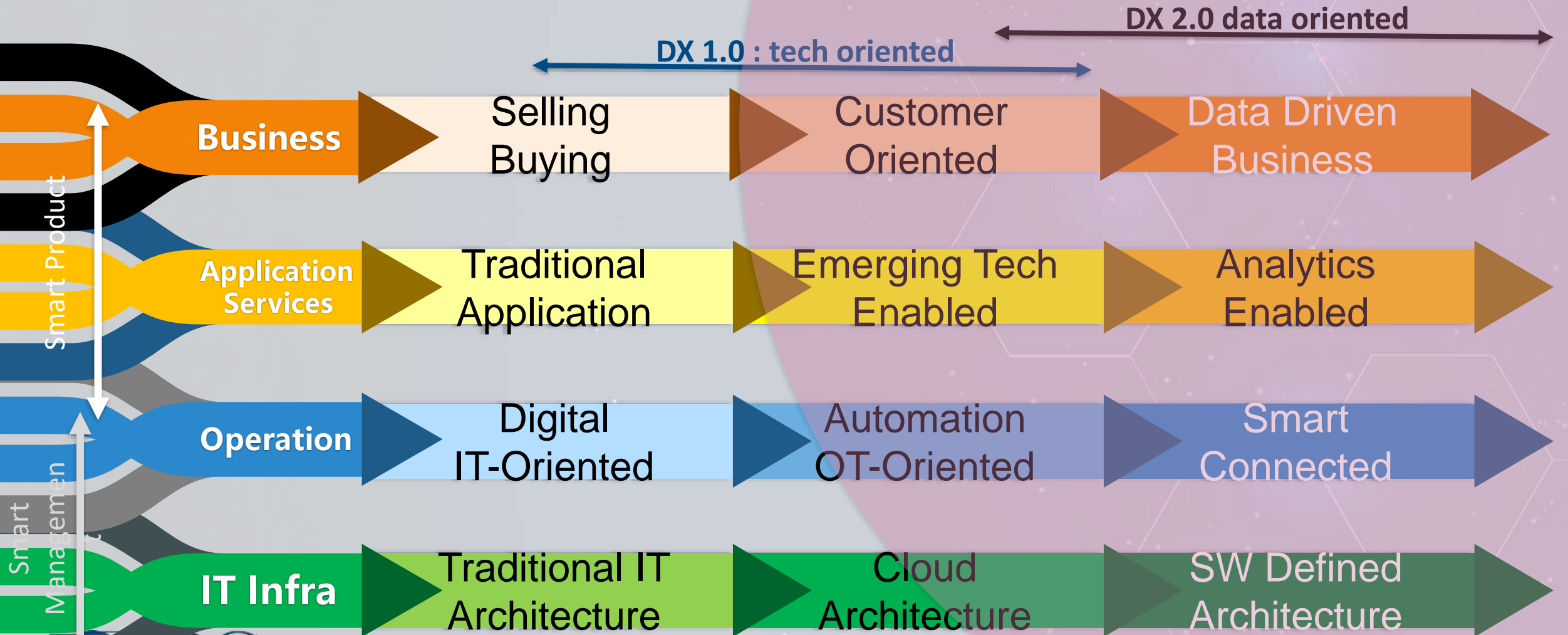
Internal Drivers for Digital Transformation

- Increasing internal costs
- Talent shortage
- The IT silos let decision making becomes hard
- Security concerns for IT and OT devices
- New product service to keep Competition

External Drivers for Digital Transformation

- Demand variability
- Lower and lower product price
- New technologies
- New competitors
- New ecosystem
- New Business / economy

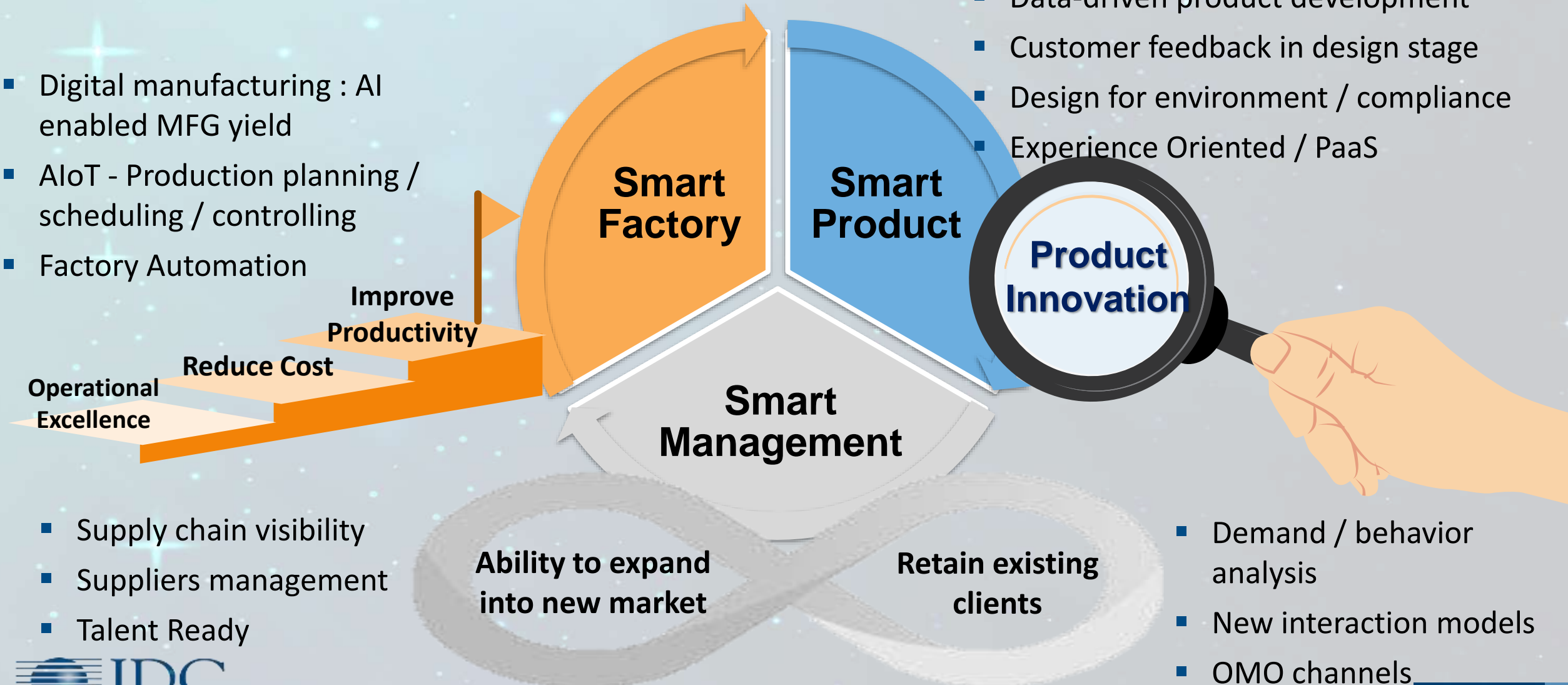
MFG's Journey from DX1.0 to DX2.0



Three Ways to Kick-off DX Journey

- Digital manufacturing : AI enabled MFG yield
- AIoT - Production planning / scheduling / controlling
- Factory Automation

- Data-driven product development
- Customer feedback in design stage
- Design for environment / compliance
- Experience Oriented / PaaS



- Supply chain visibility
- Suppliers management
- Talent Ready

- Demand / behavior analysis
- New interaction models
- OMO channels

MFG : TOP5 Business Priorities



Smart Product : data driven product innovation

Smart Factory : AI enabled operational excellent

Smart Management : new market / customer segment

Smart Management : supply chain performance

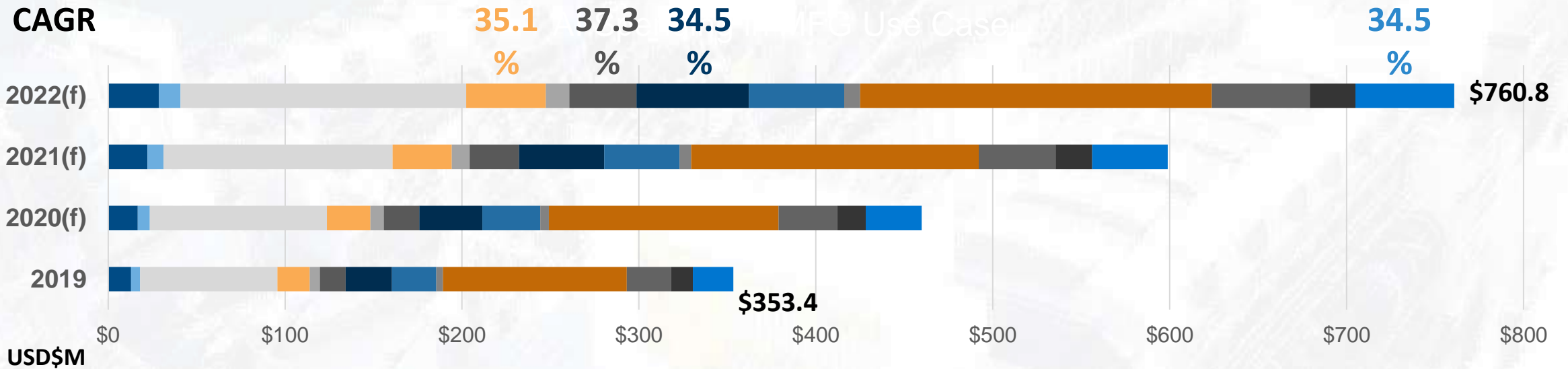
Smart Product : product as a Service model or focus



Data / AI Driven is the New Normal

Key AI / Automation Use Case in MFG

75% Manufacturers leverage analytics technologies to enhance the capabilities



- ★ Automated Customer Service Agents
- Automated Preventative Maintenance
- Digital Twin/Advanced Digital Simulation
- ★ **IT Automation**
- Pharmaceutical Research and Discovery
- Regulatory Intelligence
- Supply and Logistics
- Automated Human Resources
- ★ **Digital Assistants for Enterprise Knowledge Workers**
- Intelligent Process Automation
- Others
- ★ **Quality Management Investigation and Recommendation Systems**
- Sales Process Recommendation and Automation

Data Driven Enterprise Drives New Generation Infrastructure



Use Cases toward Data Driven Manufacturers



■ Challenges / Solution:

Big data analytic solution to detect vulnerabilities in their new car prototypes

■ Result:

- (1) Ensure higher quality in early stage
- (2) Boost brand reputation and save lives
- (3) Reduce recalls of cars already in use / warranty cost



■ Challenges / Solution:

AI-enabled visual inspection system for quickly defect faulty parts with less waste

■ Result:

- (1) Deliver image-transfer speed of 5GB/s
- (2) Streamlines model training and data management
- (3) 5 days to deliver a proof of concept solution



■ Challenges / Solution:

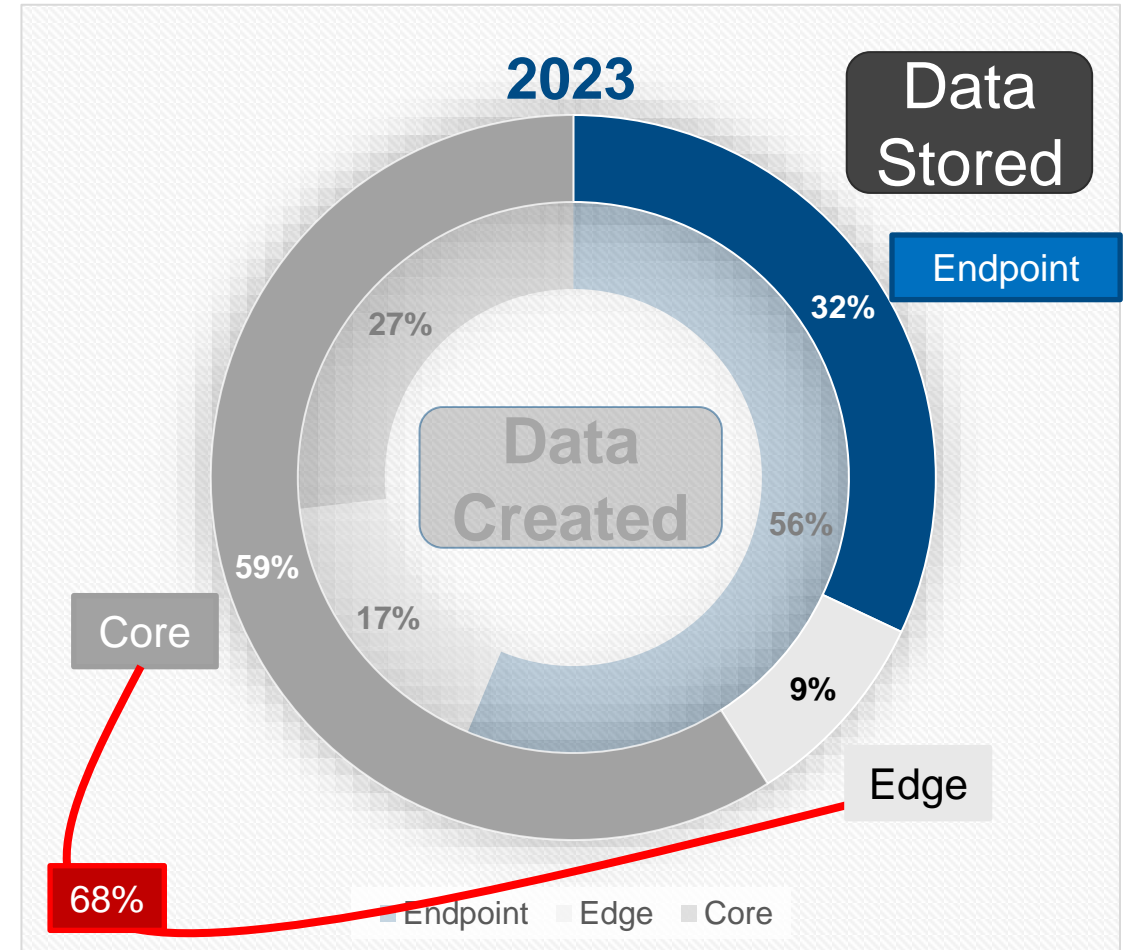
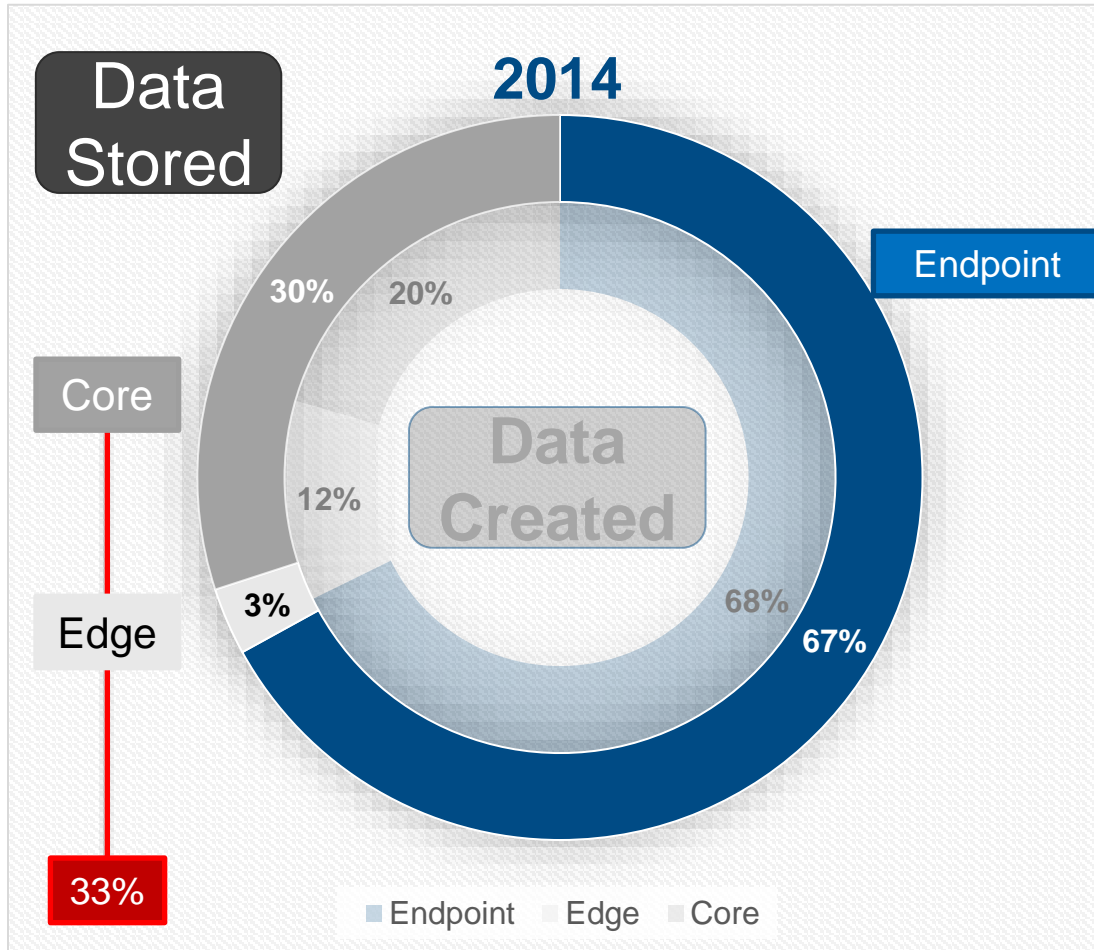
AI-enabled trade Secret Registration and Management System

■ Result:

- (1) AI chatbot that provides quick replies to frequently asked questions
- (2) Build up the data analysis function for data visualization
- (3) Higher competitiveness

The Growing Importance of Edge ~~X~~ Enterprise

Creating Versus Storing Data



You Can't Do It All – Learn to Partner

- Focus on doing what you know best
- Focused elements of the solution
- You don't have to control everything or lead from the front for successful projects
- Prepare to source business IP partners to complement your technology and services
- Leverage others' technology
- Specialize to leverage your advantages
- Look to monetize services and data
- Focus allows repeatable elements and scale



THANKS



IDC x IBM 數位轉型2.0 企業決勝點：資料儲存策略

台灣製造業案例分享

Jim Lin

台灣IBM 硬體系統部 資深業務經理

製造業要求下的儲存需求與功能挑戰？



要求7x24，兩廠互為備援，不中斷的服務

預算有限，又面臨數據，不斷增長

不想被特定供應商所束縛，
又不希望造成，存儲孤島，功能孤島，服務孤島等。

如何更有彈性？
可以滿足業務用戶需求，和資料安全和保護？

製造業客戶實際案例架構分享

採用 IBM 軟體定義解決方案，應用 Stretched Cluster 技術，將每一對虛擬化引擎分別部署於兩地機房之間，實現跨機房間的虛擬化集群。

可整合並最佳化新舊、不同來源之儲存空間，並提供重複刪除與資料壓縮等機制。

Spectrum Virtualize 是核心的軟件引擎，可以虛擬整合 500 多種不同的儲存系統。快照，異備，資料加密。

可彈性擴展，資料分級分層，可線上資料遷移，並可開源服務支持及雲端服務整合等機制。

具備支援開源應用
和雲端服務能力

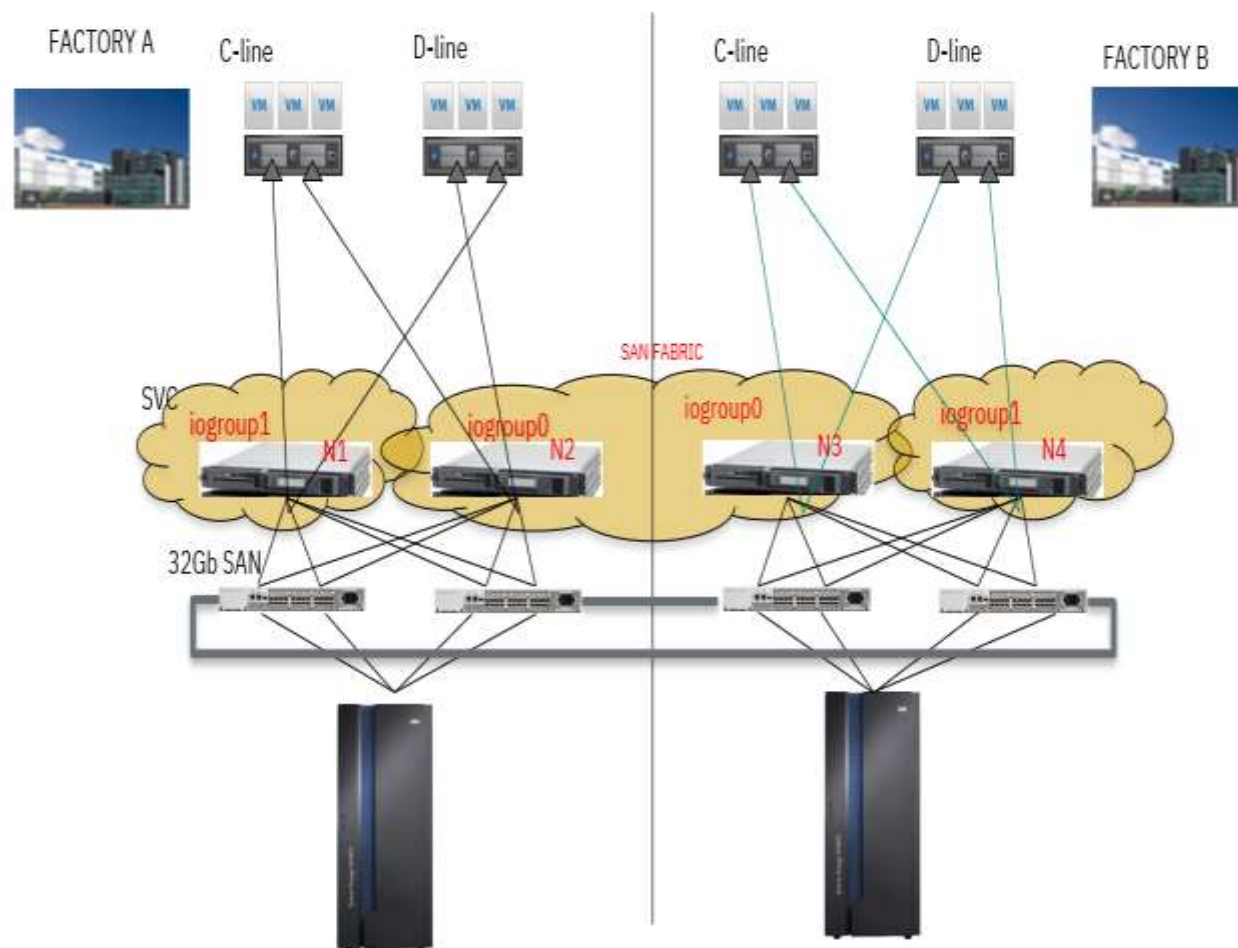


IBM
Spectrum
Virtualize



IBM
Spectrum
Control

Unique Uptime Solves Real Client Pain Points





Thank you



IBM 全閃存虛擬技術解決方案



陳瑞基 (AKIRA CHEN)

台灣IBM硬體系統部 資深技術顧問

針對資料儲存需求，客戶所面臨的要求與挑戰？

Old and New

65%

cut infrastructure costs

59%

avoid vendor lock-in and avoid data stored with different vendors' technologies in silos across the enterprise.

59%

improve latency

Storage connectivity

in the Hybrid Multicloud era matters. Storage must have a way to connect to the cloud.

Storage location

in Hybrid Multicloud matters depending on data security, regulatory environments, performance, and availability requirements.

Speed of adoption

in the Hybrid Multicloud era matters. NVMe, Storage Class Memory (SCM), and Software-Defined Storage (SDS)

如何幫助
製造業解決
處理資料
所遇到的
困難與挑戰？

架構簡化 資料安全

- 高可用性
- 異備需求

IBM:

儲存虛擬解決方案
軟體定義儲存方案

資源整合 方便管理

- 異質儲存整合
- 空間效能效率化
- 單一管理界面

IBM:

儲存虛擬解決方案
全閃存解決方案
軟體定義儲存方案

因應未來 雲端支援

- 強化傳統架構
- 新型服務導入
- 混合雲平台建置

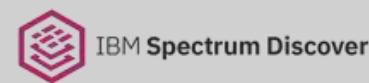
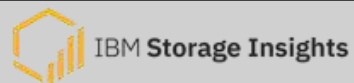
IBM:

儲存虛擬解決方案
軟體定義儲存方案
雲端作業系統

IBM 全儲存產品：企業數位轉型最佳利器

Storage for Hybrid Multicloud (混合雲)

Storage for AI & Big Data (人工智慧與大數據)



New All-Flash and Hybrid Systems

SVC

Storage for Z

Elastic Storage System

Cloud Object Storage



SAN Volume Controller



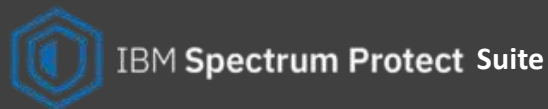
DS8900F

TS7700



Networking

Cyber Resiliency & Modern
Data Protection
(網絡安全和現代化數據保護)



Hybrid Cloud



Snapshots



Tape

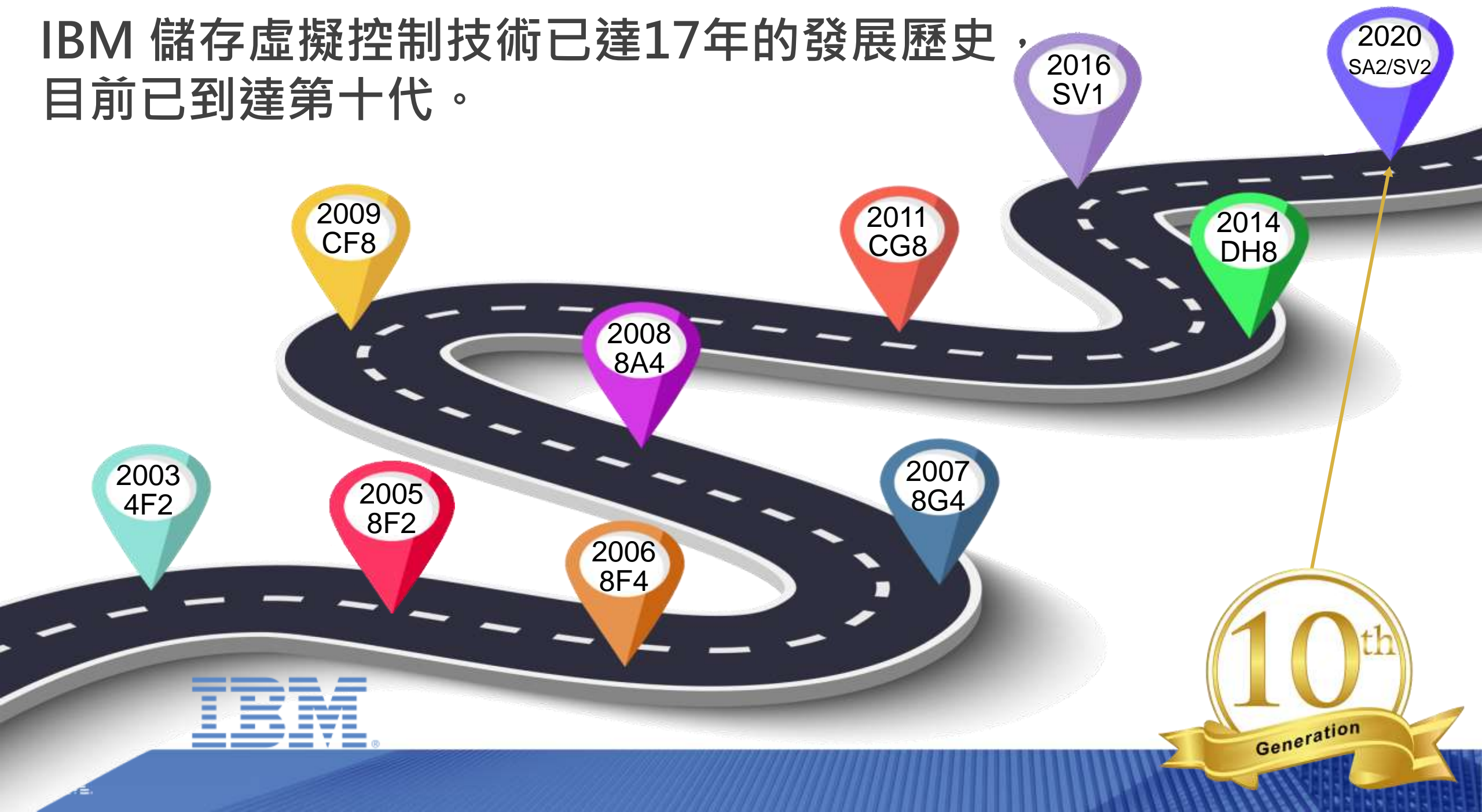


VMs



Containers

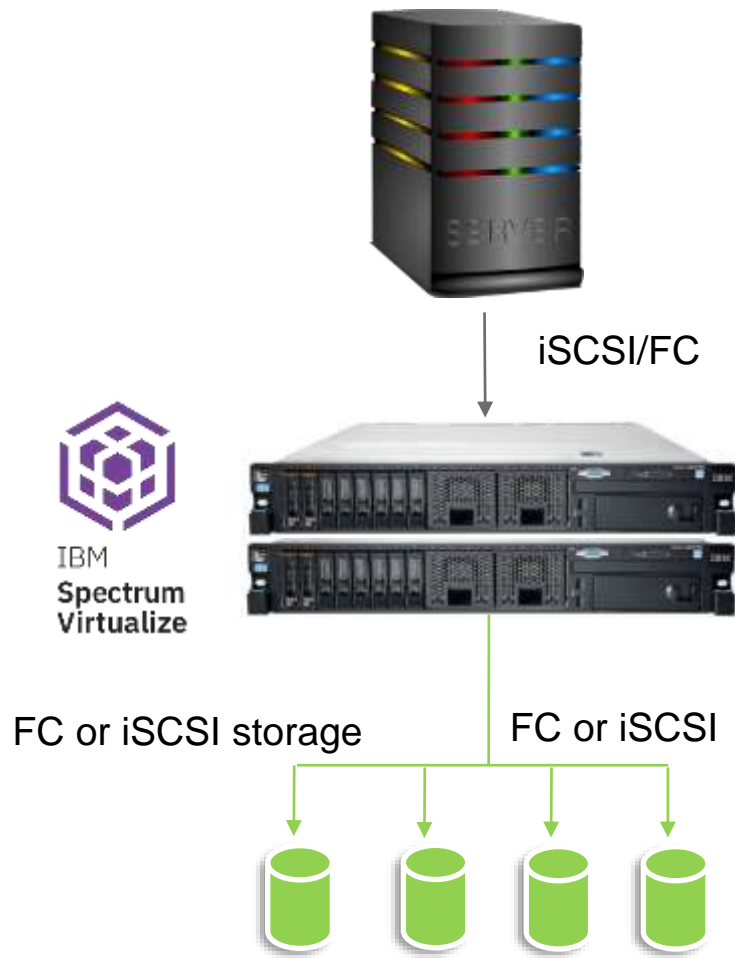
IBM 儲存虛擬控制技術已達17年的發展歷史，
目前已到達第十代。



IBM支援叢集使用不同代的儲存控制器 以求最大限度保障客戶既有投資

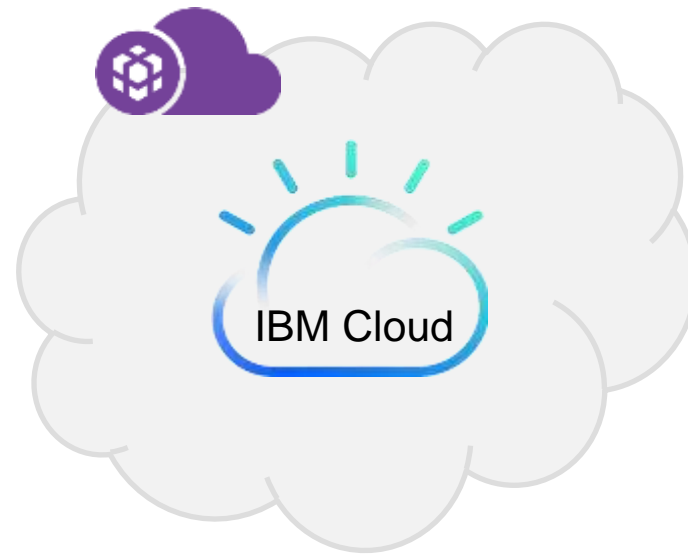


IBM Spectrum Virtualize-本地和雲端均可佈署與整合



On-premises

On IBM Cloud, IBM Spectrum Virtualize for Public Cloud is built on bare metal servers, with Endurance or Performance storage.



IBM Cloud

Full Spectrum Virtualize for Public Cloud Deck

On AWS, IBM Spectrum Virtualize for Public Cloud is built on Elastic Compute Cloud (EC2) instances, with EBS storage.

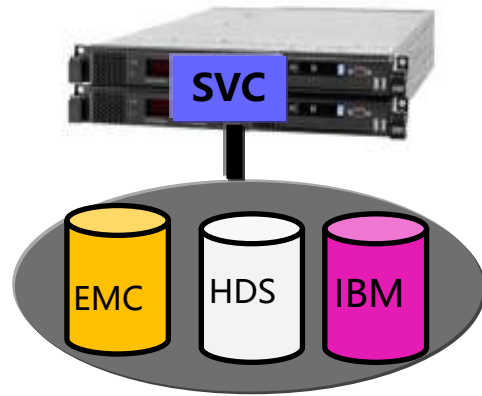


AWS

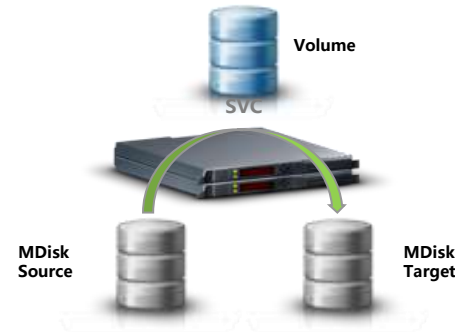
IBM儲存虛擬化技術應用場景

SVC儲存控制器具備可讀寫快取記憶體，可以增進儲存效能

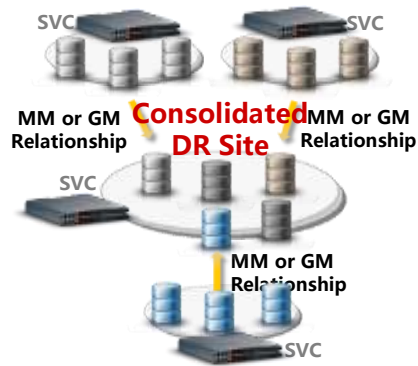
異質儲存整合



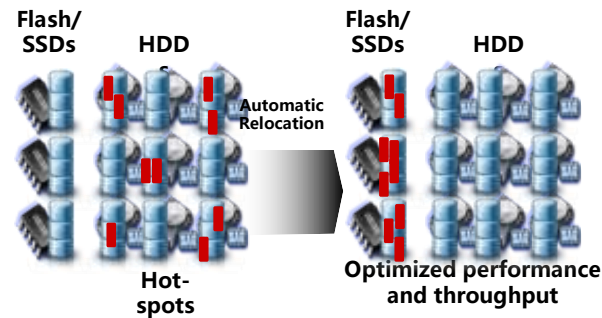
本地高可用



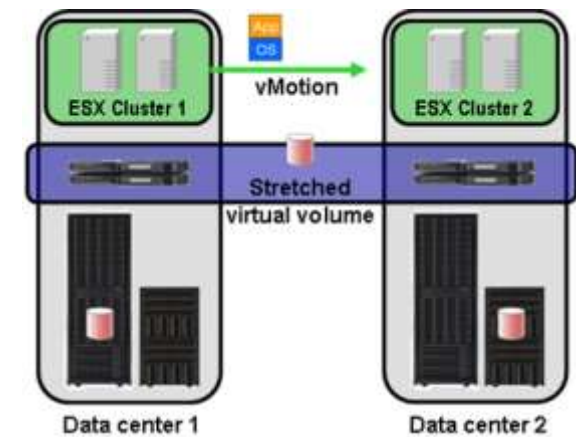
線上資料移轉



異質儲存災備



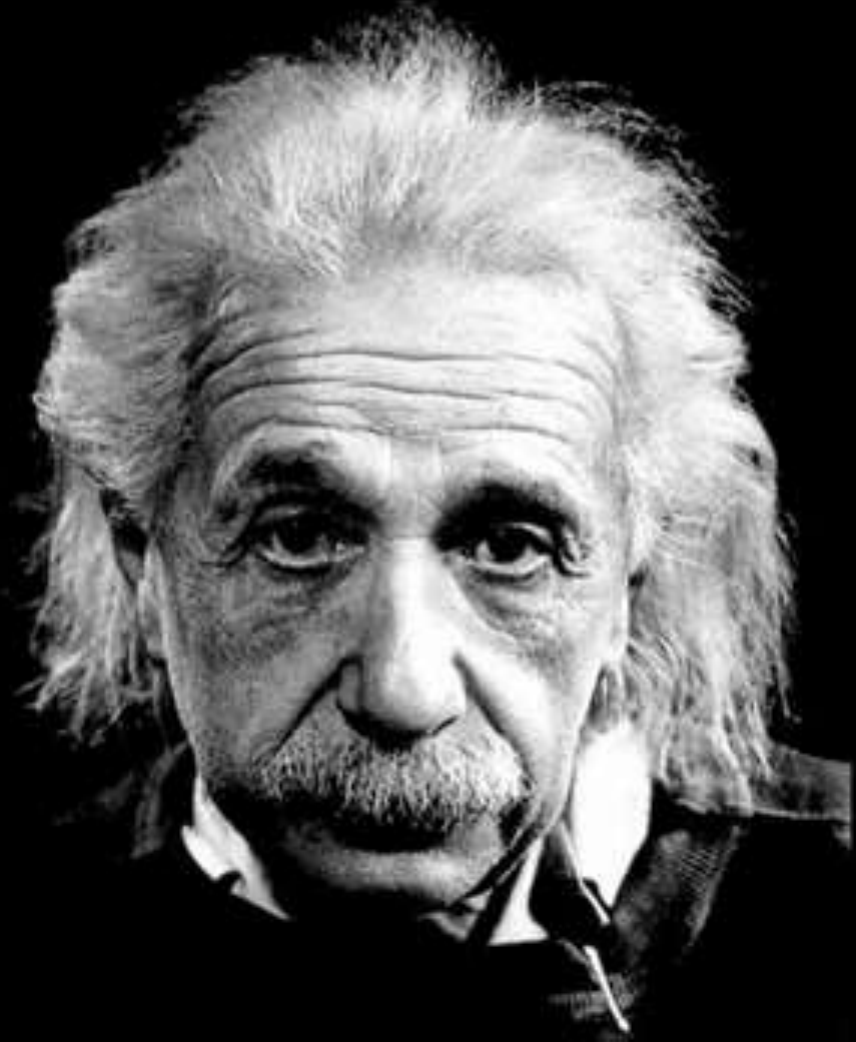
自動分級儲存



儲存雙活中心

“Everything should
be made as Simple
as possible...
but not *Simpler*”

Albert Einstein



IBM 全閃儲存系列

滿足現代高效能

應用程式的需求而設計

獲得保證的

業界先進技術

全快閃記憶體儲存設備虛擬化

管理混合式環境並合併工作負載

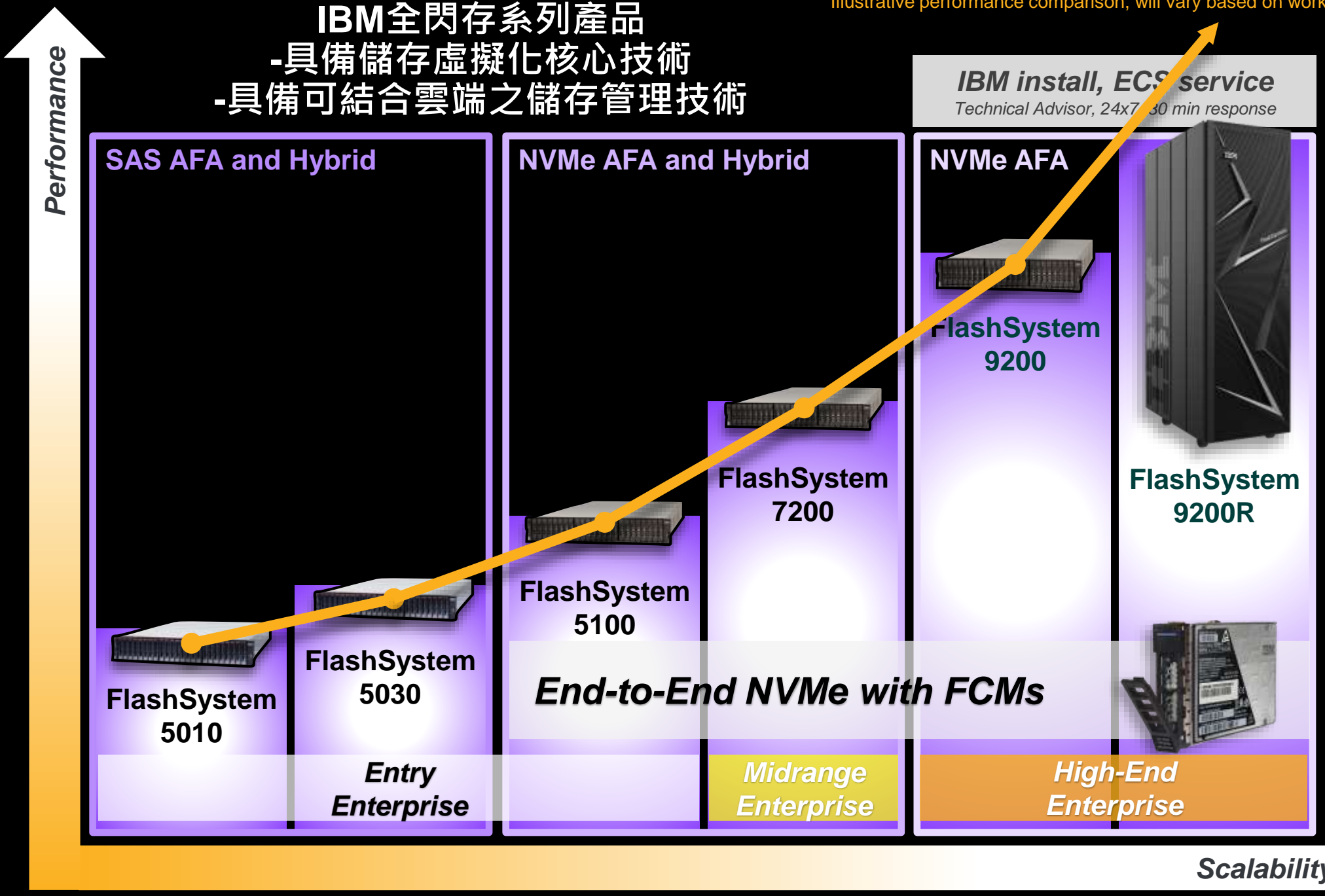
優化您的效能

滿足您全公司最重要應用程式的需求

IBM FlashSystem Product Family

IBM全閃存系列產品
-具備儲存虛擬化核心技術
-具備可結合雲端之儲存管理技術

*Illustrative performance comparison, will vary based on workloads and configurations

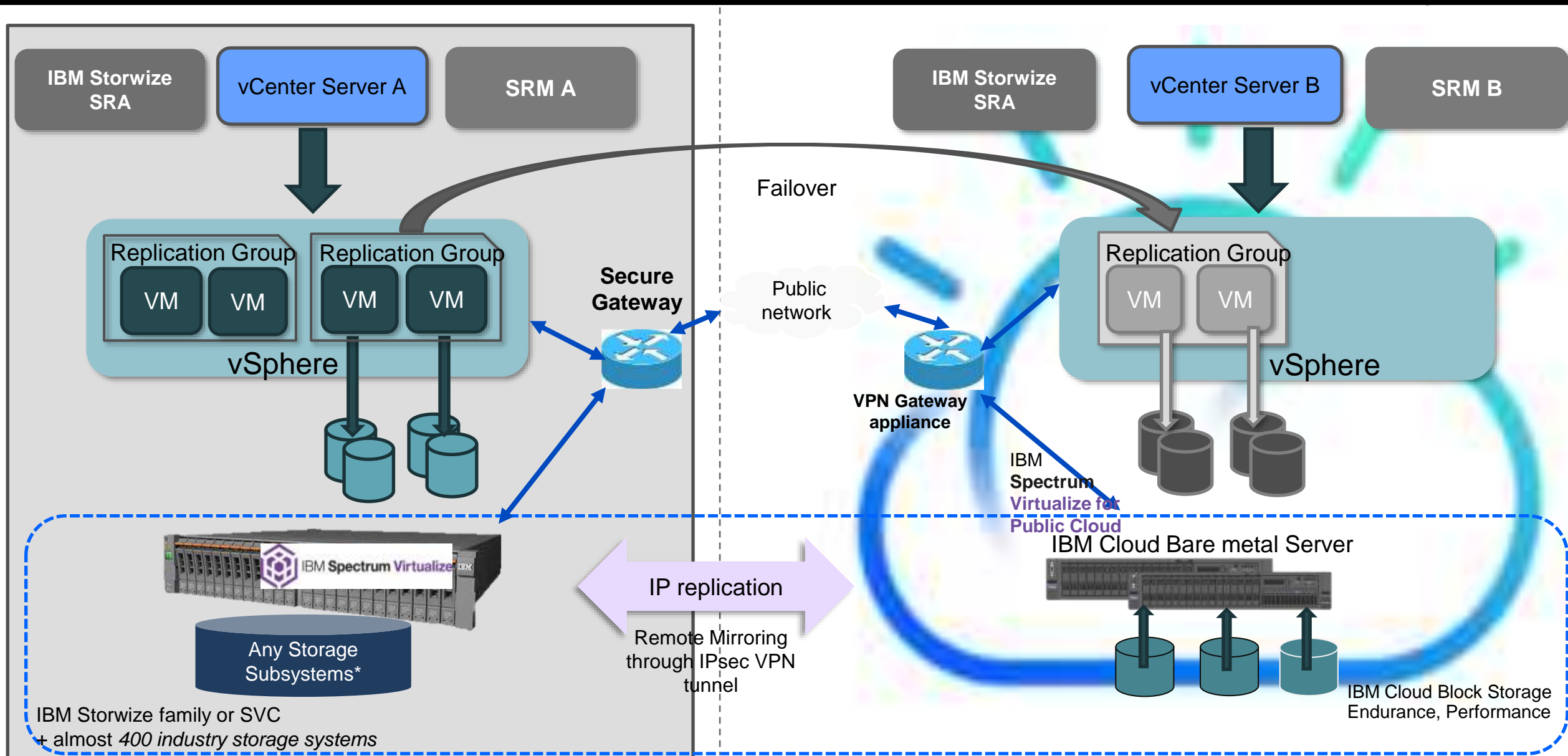


IBM Spectrum Virtualize



IBM Storage Insights

Spectrum Virtualize 可整合Vmware實現業務高可用性的混合雲解決方案



IBM FlashSystem 使用的快閃儲存體

Think EASY TIER



	SAS SSD	NVMe SSD	FlashCore Module	SCM SSD
Type of Flash	3D NAND	3D NAND	3D NAND	Optane, zSSD
Protocol	Serial Attached SCSI	NVMe	NVMe	NVMe
Physical Size	2.5"	2.5"	2.5"	2.5"
Capacities	1.92TB – 30TB	800GB – 15.36TB	4.8TB – 38.4TB	350GB – 1.6TB
Differentiator	None	None	Hardware Comp and Encryption	Ultra low Latency
	5010/5030 – Control Enc. All models – Exp. Enc.	FlashSystem 5100 FlashSystem 7200 FlashSystem 9200/R	FlashSystem 5100 FlashSystem 7200 FlashSystem 9200/R	FlashSystem 5100 FlashSystem 7200 FlashSystem 9200/R

IBM FlashCore 擁有的特異性能

Special access to the Flash cells

Continually assesses health

Hotter data placed in healthier blocks
increases endurance by up to 57%

Write amplification reduced up to 45%

Variable Voltage extends flash life

High-performance, high reliability flash

Hardware compression and encryption with no
performance penalty. This delivers the industry's
highest capacity flash modules.



Results:

- Flash lifespan is extended
- Latency does not degrade
- Errors and downtime reduced
- Compression without penalty
- Clients become focused on real world workloads rather than warranty issues

Valuable and
Eliminates Pain

Spectrum 軟體套件

This diagram shows which product is included in which „package”

IBM Spectrum Control Base Edition *)

IBM Spectrum Storage Suite

Virtual Storage Center

Spectrum Control Advanced Edition



IBM Spectrum Control Standard
IBM Copy Services Manager

+



Analytics & Optimization & Provisioning

+



IBM Spectrum Protect Snapshot

+



IBM Spectrum Virtualize

Base Virtualization & FlashCopy & Metro & Global Mirror

+



IBM Cloud Object Storage



Protect



Archive



Accelerate



Scale



Spectrum Virtualize Compression



Spectrum Virtualize Encryption

IBM Spectrum Control 單一整合化介面管理環境中各個SAN元件

The screenshot displays the IBM Tivoli Storage Productivity Center (TPCS) dashboard. The top navigation bar includes the product name, a user login 'Logout V-TPCS-BETAAdministrator', and the IBM logo. The main content area features a central network diagram with a red box highlighting the 'Storage Systems (5)' component. A tooltip for 'Switches' is visible, showing 0 Error, 2 Unreachable, 1 Warning, and 5 Normal status. Below the diagram are three summary widgets: 'Capacity' for Storage Systems (Pool Space: 7.84 TiB, Volumes: 6.4 TiB, Assigned: 6.29 TiB), 'Recent Jobs' for the Last Day (2 Failed, 0 Warning, 16 Successful), and 'Unacknowledged Alerts' for the Last Hour (0 Critical, 0 Warning, 0 Informational). A left sidebar contains navigation icons for Home, Storage Resources, Server Resources, Network Resources, and Reporting.

Tivoli Storage Productivity Center Logout V-TPCS-BETAAdministrator **IBM.**

Home / Dashboard ▾

Home
Storage Resources
Server Resources
Network Resources
Reporting

Switches

- 0 Error
- 2 Unreachable
- 1 Warning
- 5 Normal

OS OS OS
Hypervisors (0)
Servers (0)
Switches (8)
Fiber(s) (0)
Storage Systems (5)

Capacity

Storage Systems

Pool Space: 7.84 TiB
Volumes: 6.4 TiB
Assigned: 6.29 TiB

Recent Jobs

Last Day

- 2 Failed
- 0 Warning
- 16 Successful

[View all jobs](#)
[View performance jobs](#)

Unacknowledged Alerts

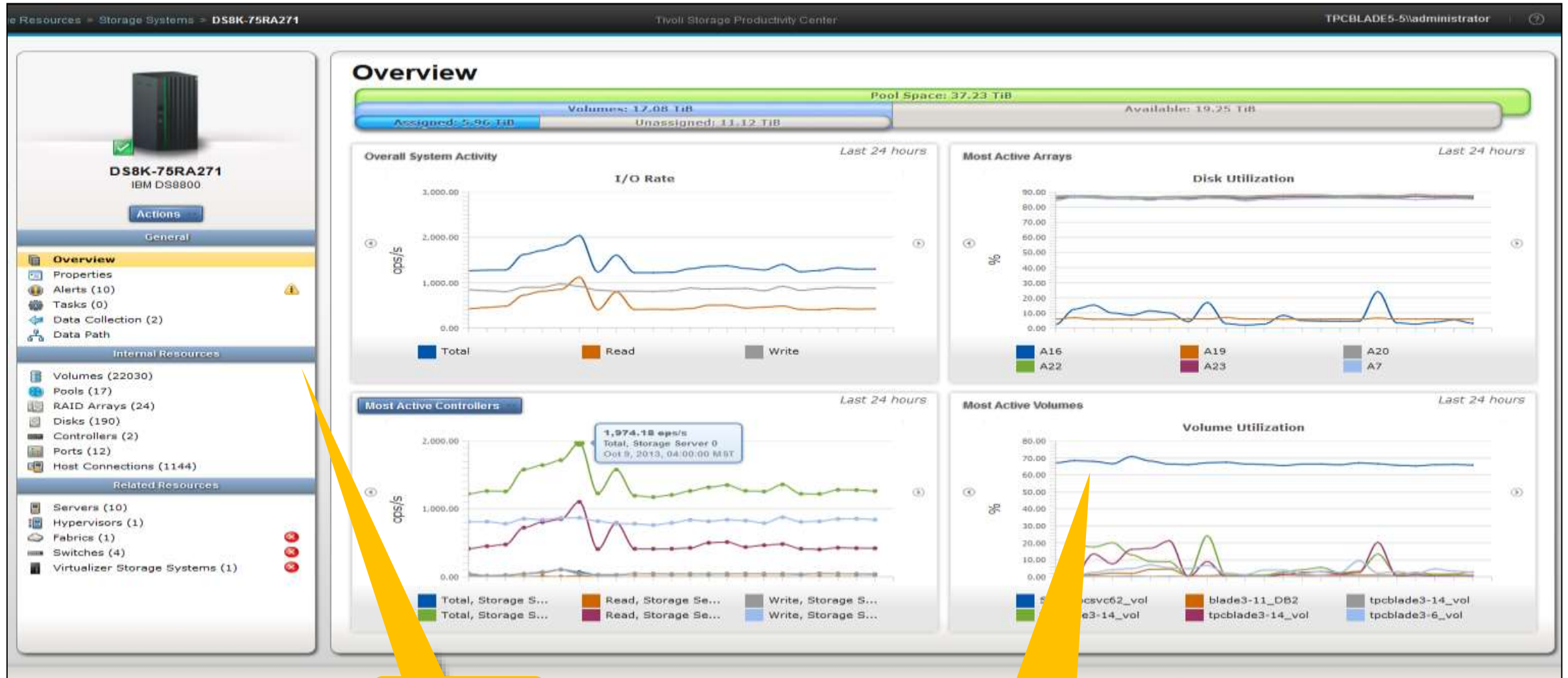
Last Hour

- 0 Critical
- 0 Warning
- 0 Informational

[View all alerts](#)

IBM Spectrum Control 全域一目瞭然的性能監控與分析

- 接近實時 (real-time) 的效能動態
- 各個 SAN 元件 End to End的效能
- 儲存事件與故障監控管理
- 縮短錯誤診斷、隔離與排除的時間



迅速查看出現告警的裝置

針對磁碟活動最頻繁的 volumes 進行觀察



Thank you